

# Foot Sole Replacement

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**Attention:** Deviating from the installation instructions in any way will void any product warranty and could lead to product failure and injury to the patient.

## New Sole Application

Notes: Preheating the foot plate for a short time (< 5 minutes) with a low heat setting (< 150 °F) will aid removal of the sole. It may also be helpful to secure the AllPro or Wave Comfort 3 upside down on a work surface while cleaning the plantar surface of the foot plate.

1. Use needle nose pliers to grasp an edge of the sole and peel it off. Remove any residual soling with a sanding belt or grinding wheel as needed.
2. Place an acetone soaked rag on the foot plate and let sit for a short time (< 5 minutes) to soften any residual glue.
3. Remove the remaining glue with a Scotch-Brite™ pad or similar abrasive pad (80 grit) by vigorously rubbing the foot plate.
4. Thoroughly clean the mating surfaces of the new sole and prepared foot plate with acetone.
5. Apply contact cement to the mating surfaces of the sole and foot plate. If using Master® cement or similar, apply glue to both surfaces and dry with mild heat (< 150 °F) for about 2 – 3 minutes.
6. Align the slot in the rubber sole with the exposed T-nut flanges, join parts, and firmly press together.
7. Remove the excess sole with a sharp razor blade or suitable cutting tool. Cut around the outside of the foot plate which serves as a trim template.
8. Use a sharp blade and run it down both sides of the toe split feature to cut out the strip of soling inside of the split. Be sure to cut the soling all the way to the end of the toe split feature in roughly the middle of the foot plate.

The logo for Fillauer, featuring the word "Fillauer" in a stylized, cursive blue font with a registered trademark symbol.

[www.fillauer.com](http://www.fillauer.com)

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